

Work Order ID 108279

October-10-13

Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 10/10/13 1:06

Start Qty: 1.0000

Revision Nbr

Required Date: 10/10/13 1:06

Reqd Qty: 1.0000

Reference: ECN13-620

Cust Item ID:

Customer ID:

Description: update paperwork to kits in stk per ECN13-620
D350-567 Rev.E, ICA-D350-567 Rev.2, DSI 9590 Rev. D

Sales Order:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Hours

Sequence	Work Center	Operation	Set Up	Run	Tool ID	Tool #	Plan	Accept	Reject	Reject	Insp.
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13/10/10
54

QC 21- 13/10/30

W 13.10-10

List Lots

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Criteria : Item ID: 'D350-567-013', 'D350-567-015', 'D350-567-017', 'D350-567-021', 'D350-567-023', 'D350-567-025', 'D350-567-027', 'D350-567-027RevD', 'D350-567-031', 'D350-567-031RevD', 'D350-567-041', 'D350-567-111', 'D350-567-111B', 'D350-567-113', 'D350-567-113RevD', 'D350-567-115', 'D350-567-115B', 'D350-567-115RevD', 'D350-567-117', 'D350-567-141' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-567-015	Main Warehouse	107440	10/09/13	1.0000			
Small Vertical Reference Floor Window Sliding Door Compatible	FG011A						
			Total:	1.0000			
D350-567-017	Main Warehouse	101403	8/29/13	1.0000	QC21	CHG002	
Small Vertical Reference Floor Window	FG011A						
			Total:	1.0000			
D350-567-021	Premier	43017	12/12/11	1.0000	QC21	CHG004	
Floor Window, Large	Mezz						
			Total:	1.0000			
D350-567-023	Main Warehouse	100787	8/26/13	1.0000	QC21	CHG002	
Replacement Window	FG						
			Total:	1.0000			
D350-567-025	Main Warehouse	100507	8/28/13	2.0000	QC21	CHG002	
Large Vertical Reference Floor Window Sliding Door Compatible	FG011A						
			Total:	2.0000			
D350-567-031	Main Warehouse	100680	10/04/13	1.0000	QC21	CHG001	
Interior Window For -015 & -025	FG						
	Main Warehouse	103519	10/04/13	1.0000	QC21	CHG001	
	FG042						
			Total:	2.0000			
D350-567-041	Main Warehouse	67699	8/30/13	5.0000	QC21	CHG001	
Instrument Mount Bracket	FG031						

13/10/10
SC

5

100474

List Lots

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Criteria : Item ID: 'D350-567-013', 'D350-567-015', 'D350-567-017', 'D350-567-021', 'D350-567-023', 'D350-567-025', 'D350-567-027', 'D350-567-027RevD', 'D350-567-031', 'D350-567-031RevD', 'D350-567-041', 'D350-567-111', 'D350-567-111B', 'D350-567-113', 'D350-567-113RevD', 'D350-567-115', 'D350-567-115B', 'D350-567-115RevD', 'D350-567-117', 'D350-567-141' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
Total:				5.0000				
D350-567-111 Super-Sized Vertical Reference Floor Window	Main Warehouse FG042	106040	10/07/13	2.0000		QC21	CHG006	
	OFFSHORE FG	87241	9/30/13	1.0000		QC21	CHG006	
Total:				3.0000				
D350-567-113 Replacement Exterior SS Window	Main Warehouse FG	103794	10/03/13	1.0000		QC21	CHG003	
	Main Warehouse FG042	107796	10/03/13	1.0000		QC21	CHG003	
Total:				2.0000				
D350-567-141 Floor Window Close Out	Main Warehouse FG011A	107441	10/09/13	1.0000		QC21	CHG002	
	Main Warehouse FG011A	107533	10/09/13	4.0000		QC21	CHG002	
Total:				5.0000				

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List Lots

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ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 13.09.19	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 13- 620
Product No.: D350-567		Created By: VS	Approved By: <i>[Signature]</i>	
Product Name: Vertical Reference Window Installations		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	
<i>SALES SUPPORT MANAGER</i>	Y	NM	

Reason for Change:

Prevent D3212-1 Floor Window cracking on installation per NCR 13-2731, adjust clarity of figures for DSI 9590 Rev. C per CIR 13-14

Documents Affected:

D350-567 Rev. E, ICA-D350-567 Rev. 2, DSI 9590 Rev. D

*-031 -025
-015 -117*

PAPERWORK UPDATE

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PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	VS	MDL-D350-567 Rev. K	<i>[Signature]</i> 13.09.19 VS
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.10.09 <i>[Signature]</i>
11	Update Product Specification Files	Y	KJ		13.10.09 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.10.09 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N	KJ		
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.10.09 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.10.09 <i>[Signature]</i>
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

-Update paperwork for kits in stock (remove D350-567 Rev. D, ICA-D350-567 Rev. 1, DSI 9590 Rev. C and replace with D350-567 Rev. E, ICA-D350-567 Rev. 2, DSI 9590 Rev. D)
-Provide replacement window and seal, D350-567 Rev. D and ICA-D350-567 Rev. 2 to American Eurocopter

U 13.10.10

108279

ECN Verified & Complete: _____

Date: _____